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GENERAL PLASTICS MANUFACTURING COMPANY

PLANT:
4910 Burlington Way
(206) 473-5000

P.O. BOX 9097
TACOMA, WASHINGTON 98409

TOLL FREE
Seattle-Renton Area
(206) 623-2795

MATERIAL SAFETY DATA

LAST-A-FOAM® RIGID POLYURETHANE FOAM

PRODUCT NAME: **LAST-A-FOAM® FR-3700**

CHEMICAL FAMILY: Polyether polyurethane.

DESCRIPTION OF INGREDIENTS: The primary chemicals used to produce **LAST-A-FOAM® FR-3700**, rigid polyurethane foams are polyphenylene polymethylene polyisocyanate (polymeric isocyanate) and polyoxypropylene glycols (polyether polyols). These materials react to produce a rigid polyether polyurethane foam. The catalyst system is reactive towards isocyanates and becomes an integral part of the foam. The resulting foam is very inert chemically. There are no halogen containing flame retardants used and there is no trichloromonofluoromethane (freon 11) used in high density (15 to 40 lbs./ft.^{3}) foams.

HEALTH HAZARD INFORMATION: **LAST-A-FOAM® FR-3700** foams are chemically inert. Foam dust is generated in many operations and a dust collection system is normally used for a suitable work environment. Studies published by Upjohn in their Technical Bulletin No. 107 show no sensitization on skin contact with rigid polyurethane foam dust and the many years of experience in cutting, planing, shaping, routing, and sanding rigid polyurethane foams at General Plastics Manufacturing Company is in agreement with these studies. The inhalation of foam dust, as with any dust, should be avoided. The studies by Upjohn show no inhalation problems which are peculiar to polyurethane foam dust. Normal protective equipment, such as gloves, eye goggles and masks, which mechanically filter the dust, may be necessary in operations where large amounts of dust are generated.

The possibility exists that individuals who are very sensitive to isocyanates may also be sensitive to the reacted foam. Should this be the case, these individuals need to be assigned to an area which does not have polyurethane foam.

FIRE HAZARD INFORMATION: **LAST-A-FOAM® FR-3700** foams are flame resistant. However, like all organic materials, they will burn in the presence of sufficient heat and oxygen. Precautions similar to those for protecting wood products from a fire hazard should be followed. Temperatures above 600°F are required for ignition to occur with a spark. Should **LAST-A-FOAM® FR-3700** foams become involved in a fire, they will not melt and will form a char on the outside of the foam. Standard extinguishing materials such as water, CO_2, and dry chemicals are all effective. In a large scale fire, self-contained breathing units may be necessary due to lack of oxygen and smoke, as with most fires.

Polyurethane foam dust, like most dusts, can present an explosion risk. However, the dust collection system necessary for a suitable work environment is more than adequate to eliminate this risk. General Plastics Manufacturing Company has many years of experience in cutting, planing, shaping, routing and sanding **LAST-A-FOAM®** polyurethane foam made with polymeric isocyanate and never have had any fire or explosion hazards or problems as a result of suitable dust collection.

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GENERAL PLASTICS MANUFACTURING CO.

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EXCLUSIVE MANUFACTURERS OF LAST-A-FOAM ®

HIGH DENSITY RIGID and FLEXIBLE POLYURETHANE FOAMS

SPECIALISTS IN FILLING HIGH-PERFORMANCE REQUIREMENTS

High Density RIGID Polyurethane and Polyisocyanurate Foams For:

AIRCRAFT
- FR-3700 & FR-9900
  High strength, lightweight, flame resistant interior panel cores
- FR-10000 & FR-10100
  Additional high temperature strength and low smoke generation

CONSTRUCTION
- FR-3700/R-9300
  High strength, insulated supports for pipes, walls and footings
- FR-3700
  Cores for structural, insulated and decorative laminated sandwich panels

MARINE
- FR-3700
  Foam cores for boat decks and hulls
- R-3300
  Flotation for semi-deep submersibles

NUCLEAR
- FR-9900 & FR-3700
  Damage and fire protection for protective shipping containers

INDUSTRIAL
- R-9300
  PRUF-STOK for numerical control machine tool tape tryout

MODELS
- FR-3700
  Topographical and Architectural displays
- FR-3700
  Sculptured sign letters, shapes and figures

SPORTS EQUIPMENT
- FR-3700 & R-3300
  Snow and water ski cores

High Density FLEXIBLE Polyurethane Foams For:

AEROSPACE
- EF-4000 & TF-5070
  Shock isolation systems for ballistic missiles
- FP-8000 & FP-12000
  Flame resistant aircraft interior crash padding

SHIPPING
- EF-4000 & TF-5070
  Shock pads or mounts

INDUSTRIAL
- EF-4000 & TF-5070
  Vibration isolators and dampers for building structures and mechanical equipment

SPORTS EQUIPMENT
- EF-4000 & TF-5070
  Protective padding

Many unique materials suitable for difficult design requirements.
Inquiries invited for application engineering of LAST-A-FOAM.®

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